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# FIAT

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## Digital Control Installation and Operation Instructions



4" L x 2 <sup>3</sup>/<sub>16</sub>" H x <sup>3</sup>/<sub>4</sub>" W

If you are a plumber installing this control, please leave this control manual with the owner when you finish the installation.

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Service info. (800) 585-STEAM (7832)**

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## Digital Control Installation Instructions

1. The digital control can be located inside or outside the shower area. Position the touch pad 4 to 6 feet from the floor inside or outside the steam room. Drill one 1-1/16" hole in the wall.
2. Bring the control wire from the generator through the 1-1/16" hole. Carefully connect the wire to the pigtail of the control using the supplied coupler. **DO NOT pinch, nail, wedge etc. the control cable, any damage to the control cable will result in the control not working properly. If the control is not installed immediately, protect the end connectors with some type of shielding material.**
3. **Carefully connect the other end of the lead wire to the generator BEFORE turning power on to the generator.**
4. Turn on both water and power to the generator.
5. Test the touch pad to ensure it is properly connected. If any technical problems arise, call toll free 800-585-7832.
6. Carefully peel the backing off the adhesive on the control and coat **the entire back** with a small amount of waterproof silicon. Place the touch pad on the wall pressing firmly. You may need to tape the control into place until it dries. Be careful not to harm the wall material with the tape. Refer to figure 1. **Let dry for 24 hours before using steam bath.**

**Failure to follow installation instructions specifically may cause the warranty to be void!**



Figure 1

## Digital Control Operation Instructions

**WARNING:** Please consult your physician before using. If you are pregnant, elderly, have high blood pressure, diabetes, suffering from heart disease, intoxicated, or not in good health, do not use this steam bath.

1. **Starting your steam bath.** Press "STEAM" button to activate your steam bath session. 60 minute LED will light up, **see figure 2.**

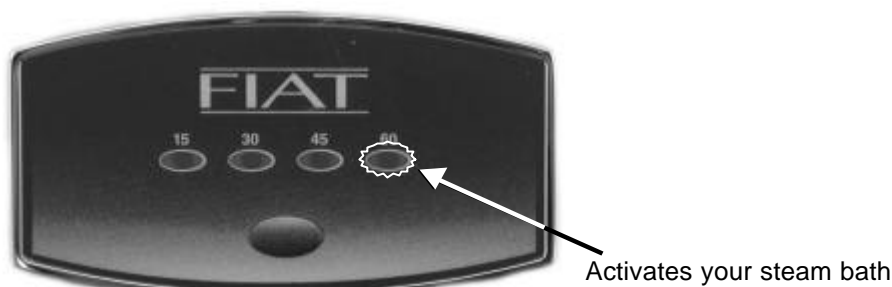


Figure 2

2. **Changing session time.** Press "STEAM" button again and repeat until your desired time session lights up, **see figure 3.**

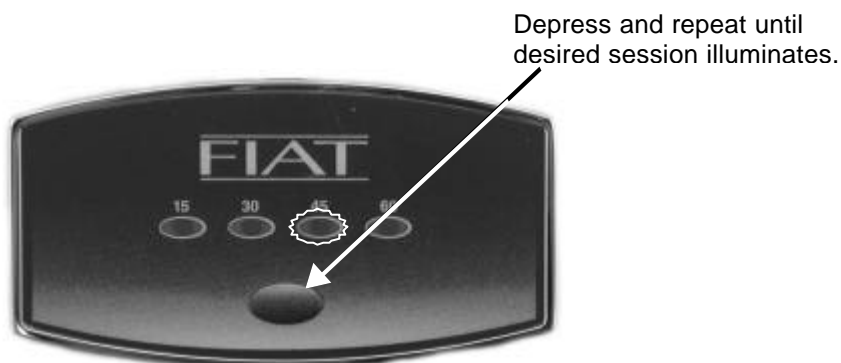


Figure 3

3. **Pause feature.** Press "STEAM" button and hold until LED time light flashes. Release. Light will flash while system is in pause mode. Press "STEAM" button again to restart session, **see figure 4.**

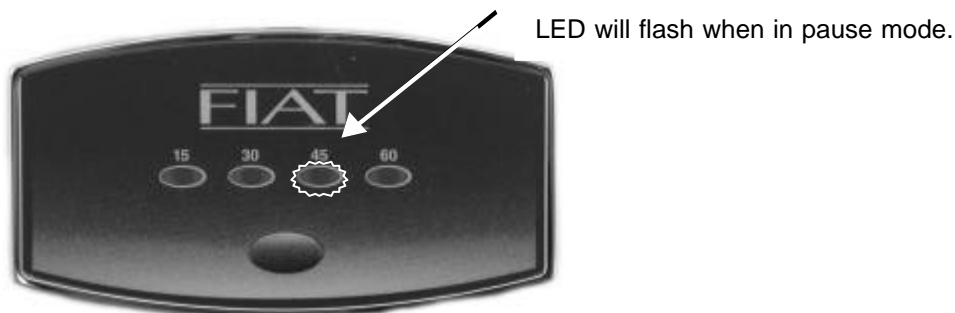


Figure 4

4. **Setting memory.** Find the desired time you want to set. Press and hold the “STEAM” button. LED will flash, continue to hold until light stops flashing and remains solid. Turn timer off by pressing “STEAM” button. Wait 15 seconds and restart your unit. Your desired time will illuminate, **see figure 5.**

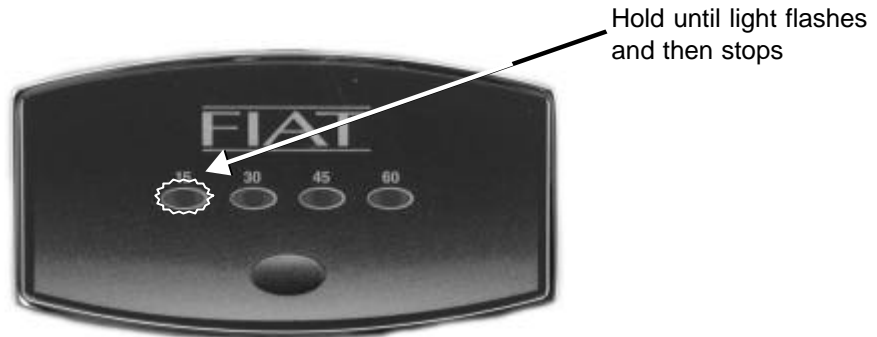


Figure 5

5. **Diagnostic feature.** The digital control has a unique diagnostic feature. If there is a malfunction within the unit, it will alert you. The 15-minute light flashes when the control button is stuck, **see figure 6.** The 60-minute light flashes when the low water sensor is activated, **see figure 7.** To reset the control when an error occurs, turn the main power to the generator on and then back on. If the problem persists contact the service department for further troubleshooting.



Figure 6



Figure 7

**Service info. (800) 585-STEAM (7832)**