

**Shower Model Number 99M 30 x 30 32 x 32**

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## Installation Procedure

### Step 1

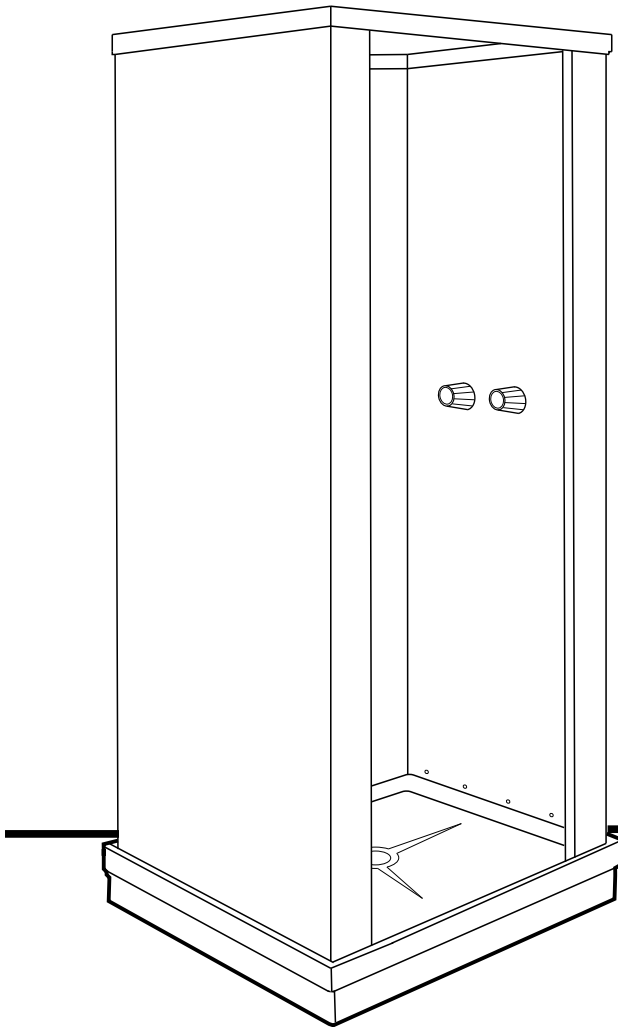
Position shower floor over waste pipe facing front of floor (indicated by three (3) holes) in desired direction.

**NOTE: 2" pipe to be 1/4" above finished floor line. Hole in floor to be not less than 4-3/4" or more than 5" in diameter. to provide clearance for drain body.**

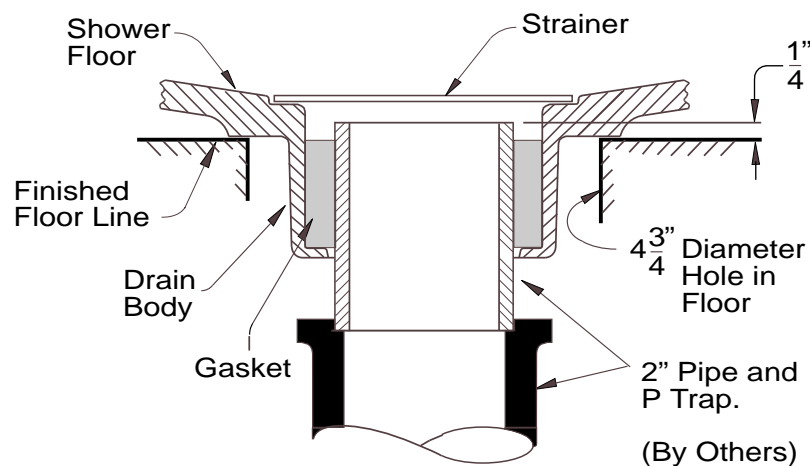
Level shower floor in all directions. Shim if necessary with a durable material.

### Step 2

Remove strainer plate and make lead/caulk connection to drain all in accordance with instructions shown in Figure 1. Suggestion: Cut a 24" square protector cover from shipping carton and place in floor to protect the finish during assembly.



### Detail QIC-2 Drain Connector with Gasket



**Figure 1**

# Shower Cabinet Installation

## Step 3

Apply a bead of caulking/silicone compound all around the inside of the wall flange on the shower section as shown in Detail 1.

**NOTE:** Both side walls are reversible. Determine which side you want the shower control valves and install that panel first as indicated in Step 4.

## Step 4

Position control valve side wall panel against caulking and side flange of shower base. Secure to base loosely with #10 x 1/2" Drill Screws

## Step 5

Install the rear panel next.

Apply a bead of caulking/silicone compound to the face of the joint flange on the control valve panel. Apply along the entire length of the flange, including over the screw holes in order to effect a good seal.

## Step 6

Position the rear panel, overlapping the joint flanges of the two panels. Place the retainer strip over the joint and loosely install the #10 x 3/8" screws through the holes in the retainer strip, back panel and control valve panel; connecting all three parts together. See Detail 3.

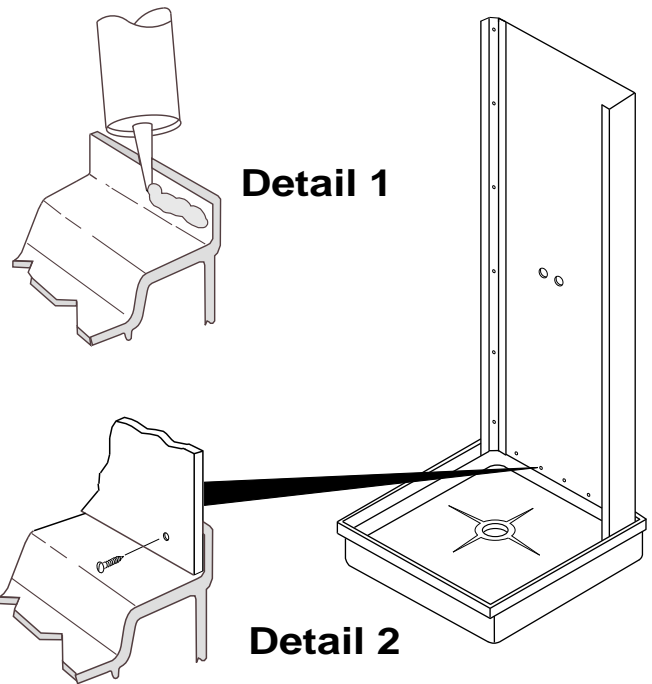
Loosely install #10 x 1/2" screws through bottom holes in rear panel to attach it to the shower base.

## Step 7

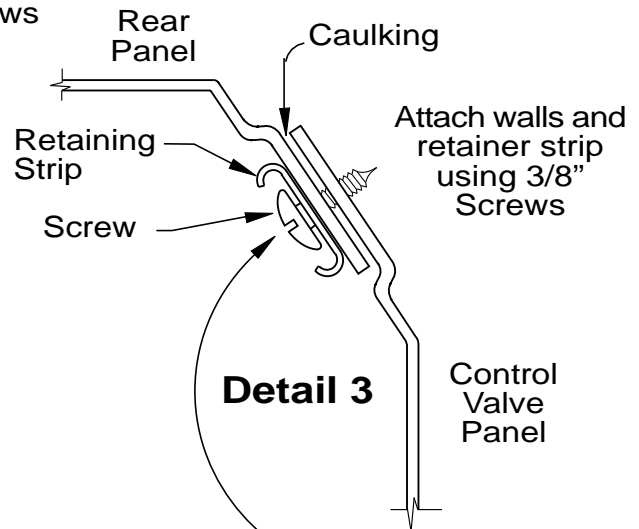
Repeat the process when installing the left side panel. Apply caulking the entire length of the rear panel joining flange. Position panel and place retaining strip. Install #10 x 3/8" screws through the holes in the retainer strip, left side wall, and rear panel. Loosely install #10 x 1/2" screws through bottom of panel to attach it to the shower base.

## Step 8

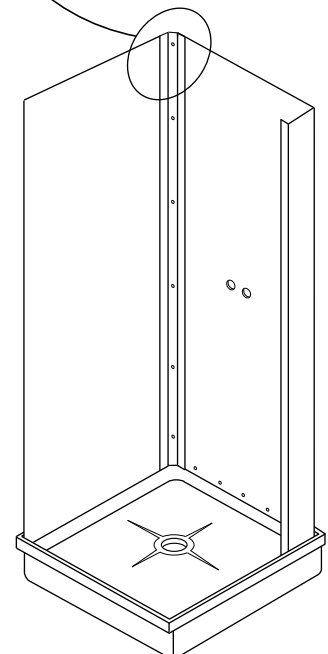
Secure the rear and side panels to the shower floor by installing from the inside #10x 1/2" drill screws. Make sure the corners are even at the top and bottom before tightening the screws. When complete wipe away any excess caulking before it cures.



Attach walls to base using 1/2" Screws

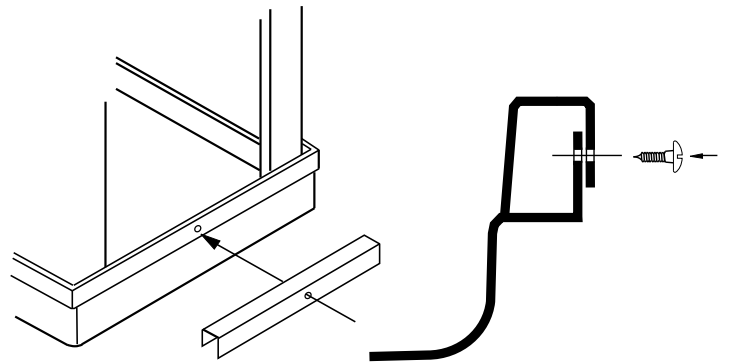


Detail 3



### Step 9

Set threshold in place and attach to floor using (1) #10 x 1/2" drill screw. Hole in front center of threshold goes on outside of shower and screw goes through threshold into flange on floor. See Detail 4.



**Detail 4**

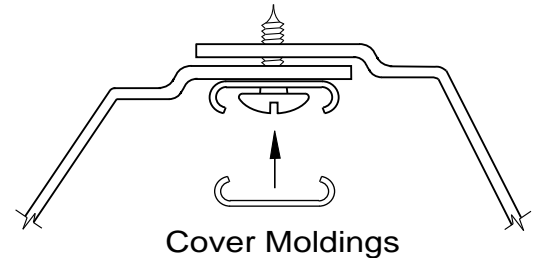
### Step 10

Install cover moldings onto retainer strips starting at the bottom. See Detail 5.

Use a padded wood block with a hammer to set the cover molding if necessary.

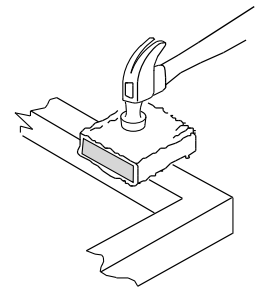
#### Exercise Care!

Do not force or bend moldings.



Cover Moldings

**Detail 5**

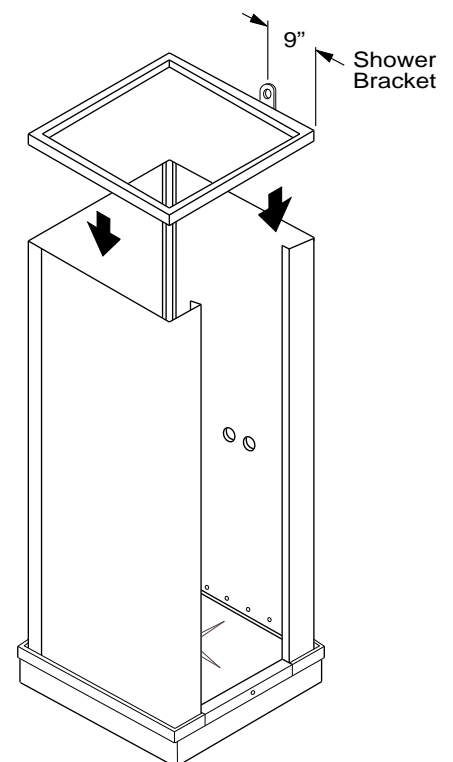


### Step 11

Peel paper off adhesive strip on shower arm bracket and press onto outside flange of top frame. See Detail 6.

### Step 12

Engage Top Frame beginning at back. Drive Top Frame down onto wall panels. Use a padded wood block with hammer if necessary. See Detail 6.



**Detail 6**

## Step 13

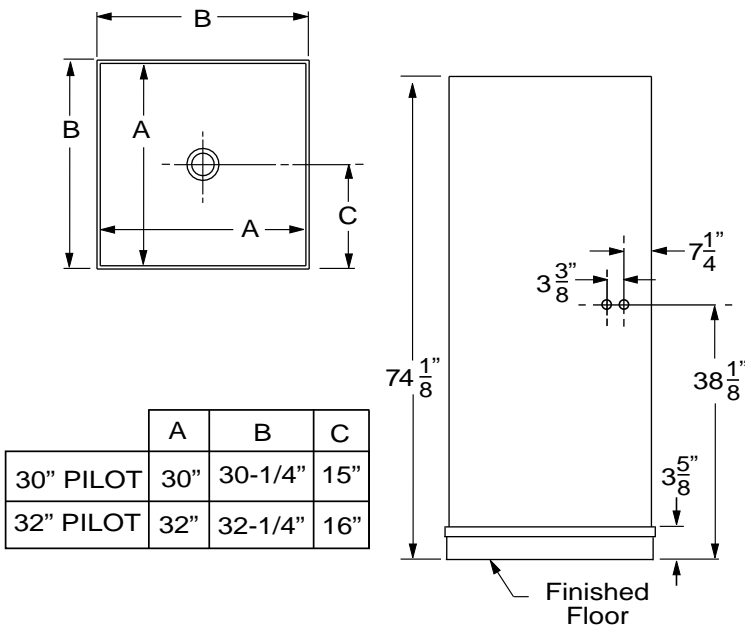
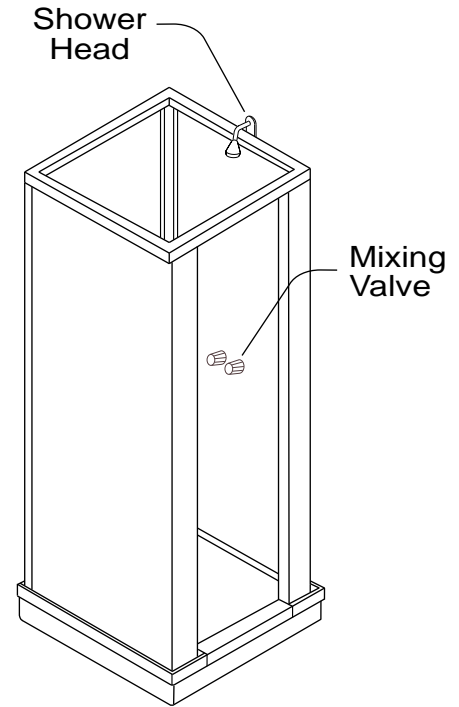
Fasten soap dish to side panel with #10 x 3/4" sheet metal screws.

Assemble valves and shower head and attach to shower.

### MAINTENANCE RECOMMENDATIONS:

For lasting quality of the wall surfaces, clean periodically with non-abrasive household soap and water. Using a plastic brush where necessary, followed by a light coat of Simonize, or with a good wax base cleaner such as Johnson's Cream Wax.

Do Not wax any standing surface.



### Packing List Model 99M

Item	Qty.	Description
1	3	#10 x 3/4" Sheet Metal Screws
2	13	#10 x 3/8" Sheet Metal Screws
3	19	#10-16 x 1/2" Self Drilling Screws
4	2	Side Panels
5	1	Back Panel
6	1	Shower Floor
7	1	Threshold
8	1	Top Frame
9	1	Shower Arm Bracket
10	1	Mixing Valve
11	1	Shower Head
12	1	Soap Dish
13	32	Plastic Screw Caps
14	1	Qic-2 Quick Drain Connection
15	2	Retaining Strips
16	2	Cover Strips

**FIAT**  
PRODUCTS LTD.

255 Hutchings St. Winnipeg, MB. R2X 2R4

Rev: 1/04. Form No: E 121BB

Optional Equipment	
833-AA	Compound Caulking Sealant